

# Remanufacturing Instructions

## Brother HL 2030 (TN350)

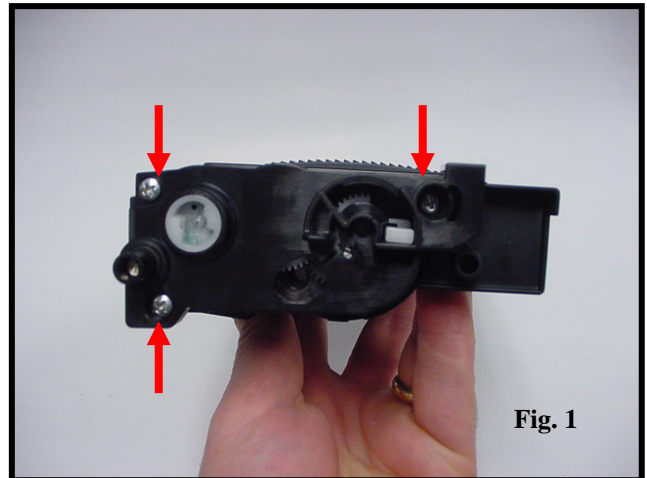
For Technical Support, please call Memphis, TN at (888) 757-0762 or Nashua, NH at (888) 833-5727.



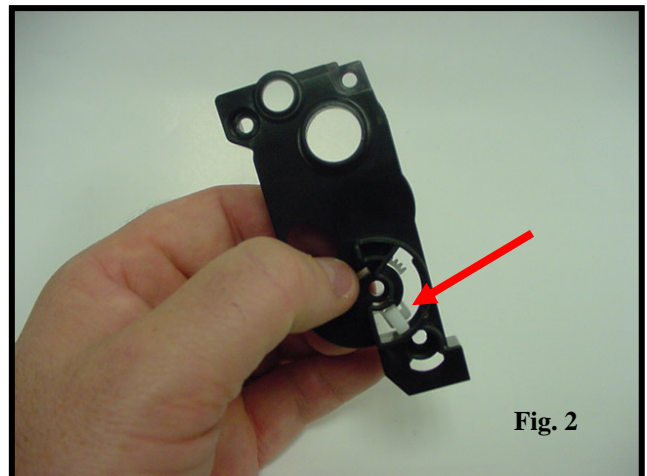
### OEM Reference Information:

<u>Part#</u>	<u>Yield</u>
<b>Toner:</b> TN2000	2500
TN2025	2500
TN350	2500
<b>Drum:</b> DR2000	12000
DR2025	12000
DR350	12000

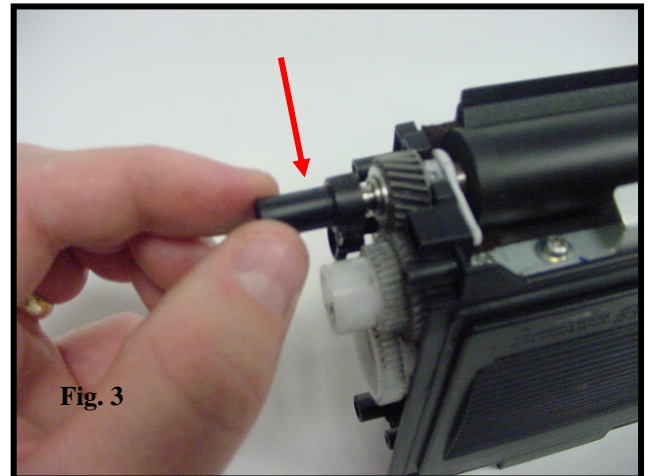
1. Remove the three screws that secure the end plate to the toner hopper (Fig. 1).



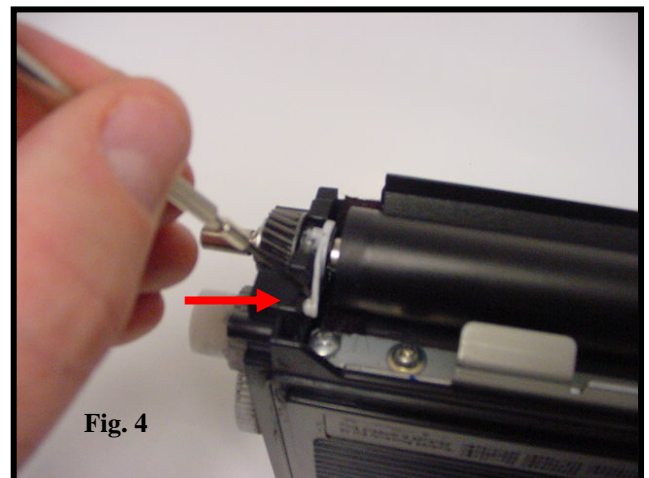
2. Located on the end plate is a flag gear (Fig. 2). The flag gear resets the printer and must be in the up position when the cartridge is remanufactured. Starter cartridges that are provided when a new machine is purchased do not have this gear.



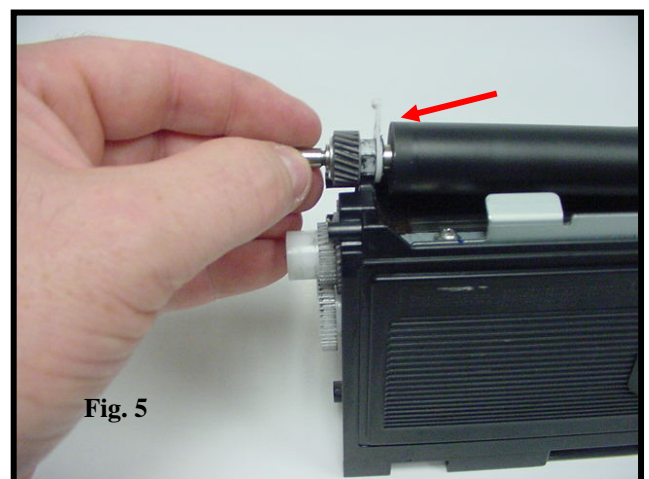
3. Remove the black plastic cap from the end of the developer roller (Fig. 3).



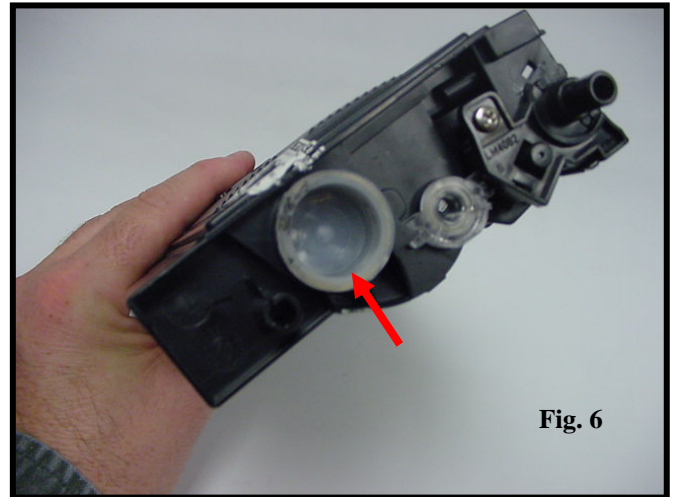
4. Using a small flat head screw driver, release the locking tab on the developer roller stabilizer (Fig. 4).



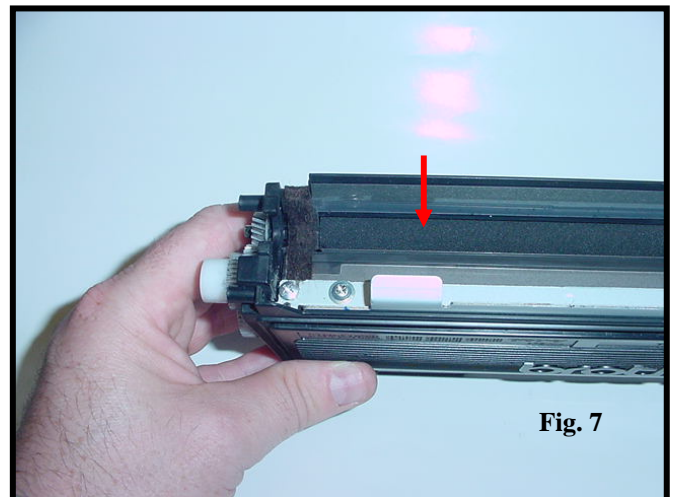
5. Turn the developer roller stabilizer to the up position (Fig.5). This will release the developer roller from the toner unit. Clean the roller with compressed air and a lint free wax free wipe.



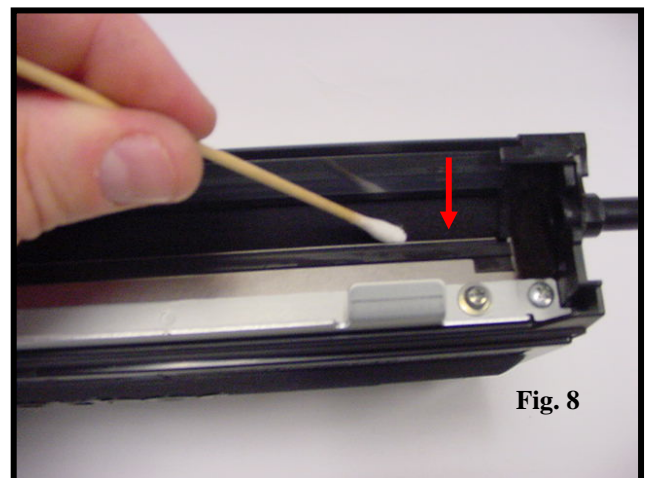
6. Remove the hopper cap and clean the hopper thoroughly of all residual toner using compressed air (Fig. 6).



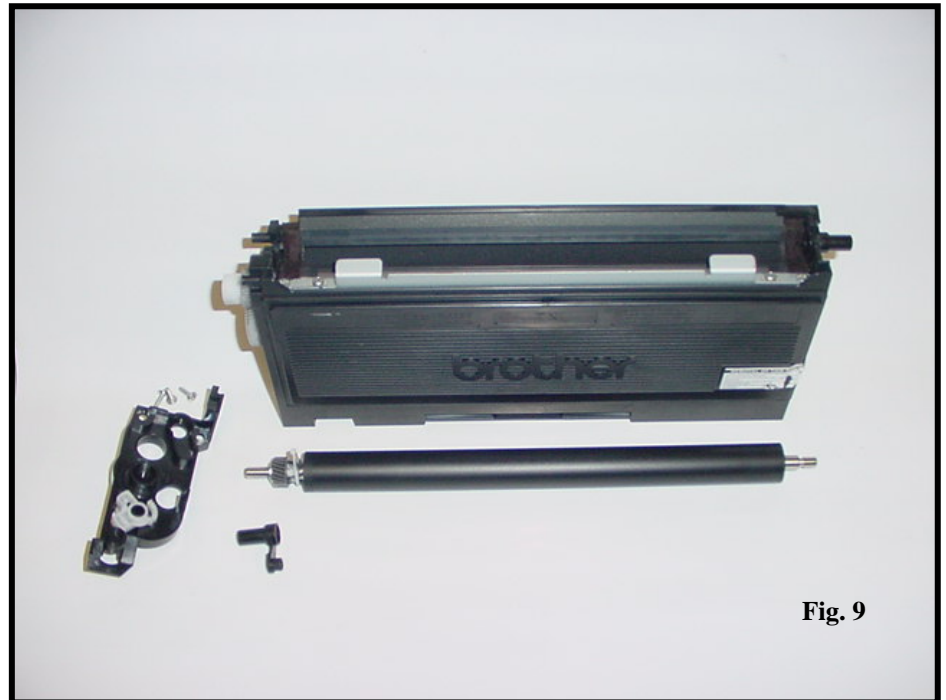
7. Clean the foam delivery roller thoroughly with compressed air (Fig. 7). It is very important to clean the roller of all remaining toner. Failure to do so will result in back grounding when the new toner is added to the hopper.



8. Clean the doctor blade with compressed air. Using a cotton swab with 99% IPA, clean the leading edge of the doctor blade (Fig. 8). Ensure that there are no fibers on the blade after cleaning.

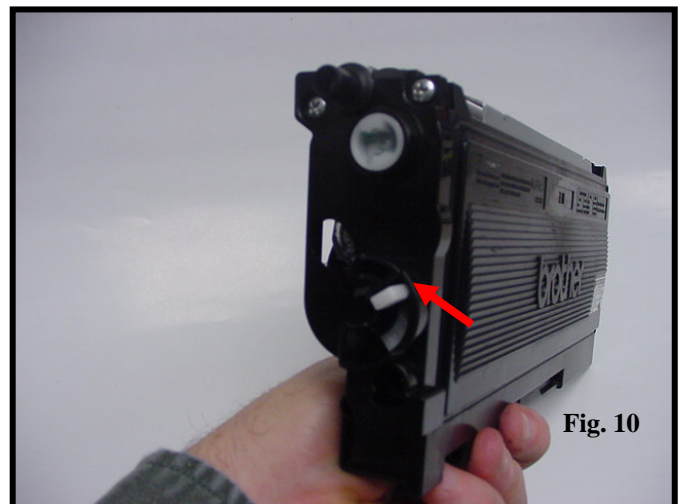


9. Reassemble cartridge in reverse order. Fill toner hopper with proper toner and gram load (Fig. 9).



**Fig. 9**

10. Be sure to place the flag gear in the up position when securing the end plate to the toner hopper before shipping (Fig. 10). This resets the printer when the cartridge is installed.



**Fig. 10**

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