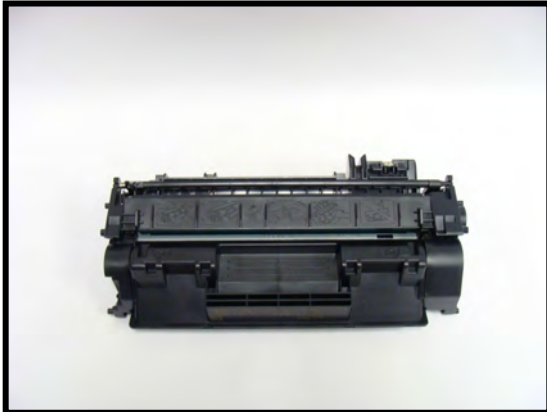


Remanufacturing Instructions

HP P2035 / P2055



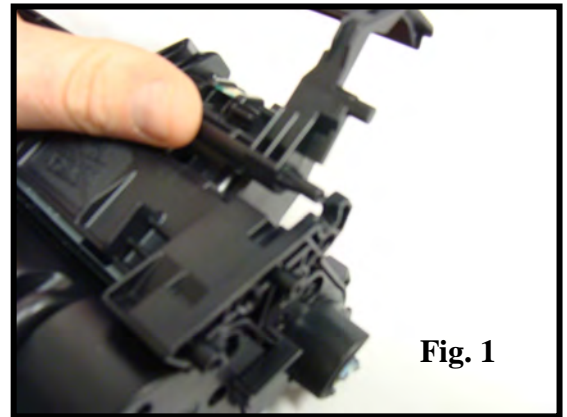
For Technical Support, please call (800) 322 - 8992 ext. 110



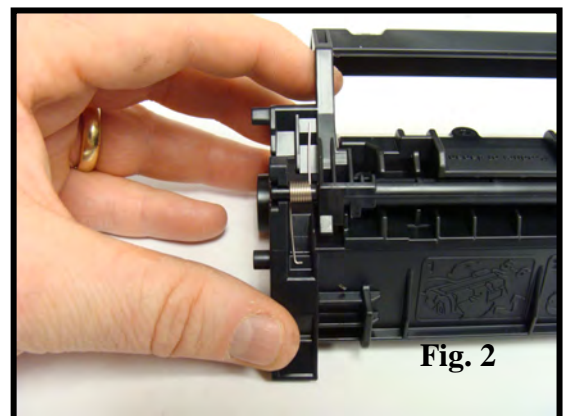
OEM Reference Information:

Part #	Yield @ 5%
CE505A	2300
CE505X	6500

1. Remove the drum shutter by removing the door post from the end of the cartridge (Fig. 1).



2. Make a note of the spring position for reassembly and remove the drum shutter (Fig. 2).



3. Drill a hole using a 3/32 inch drill bit in the area indicated approximately 1/4 deep to gain access to the cartridge pin (Fig. 3).

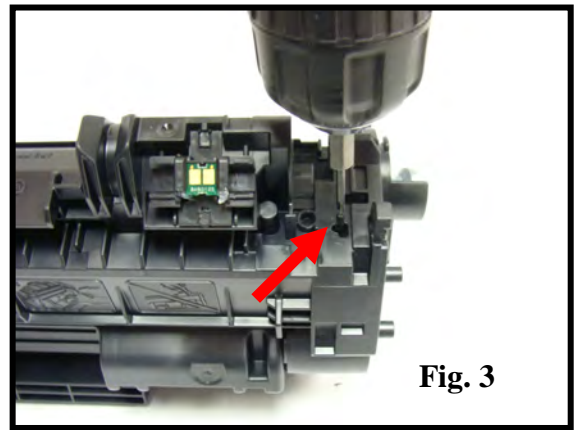


Fig. 3

4. Once the hole is drilled, you will have access to the cartridge pin (Fig. 4).

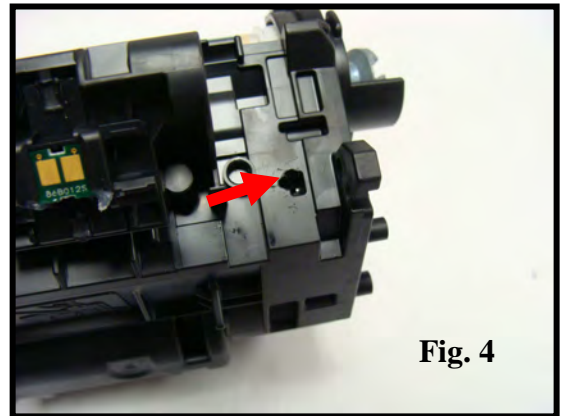


Fig. 4

5. Use a small screw driver and insert it into the drill hole to push the pin out of the cartridge (Fig. 5). Once the pin is partially out of the cartridge body, use pliers to fully remove it.

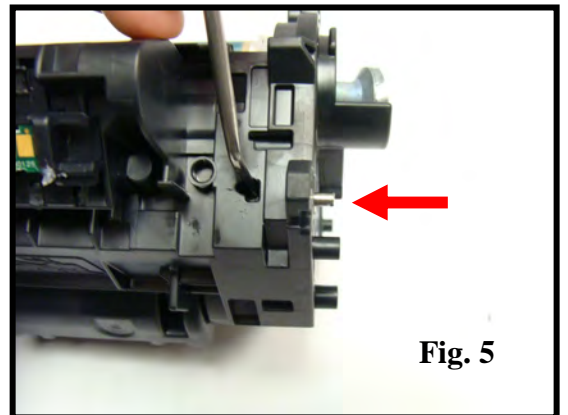


Fig. 5

6. Use steps 5 & 6 to remove the pin from the opposite side of the cartridge (Fig. 6)

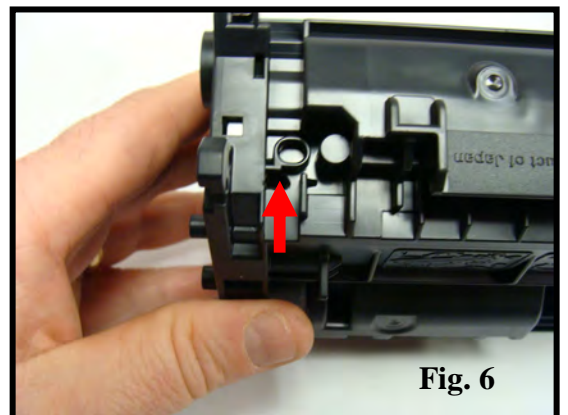
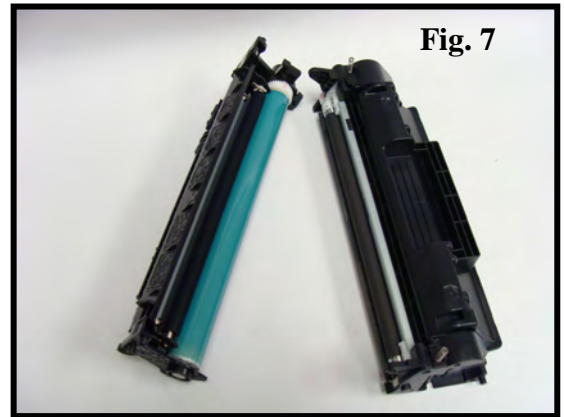


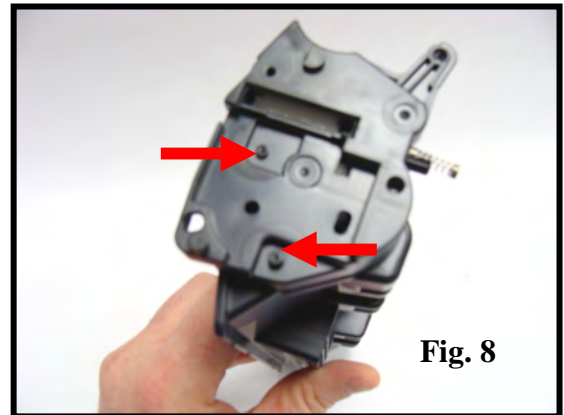
Fig. 6

7. Once the pins are removed separate the cartridge halves (Fig. 7).



Toner Section

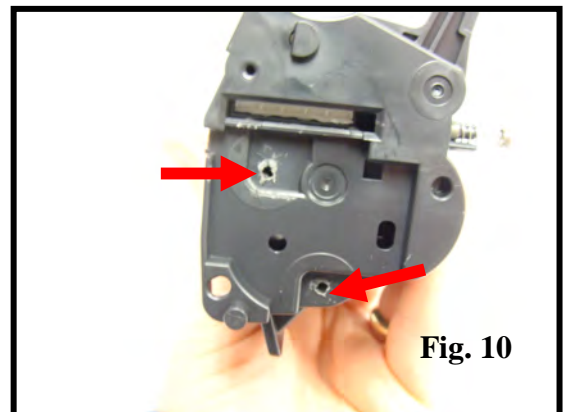
8. Use a utility knife to remove the two welds that secure the end cap to the toner hopper on the non geared end of hopper (Fig. 8). Cut the posts flush with the end cap.



9. Use a 3/32 inch drill bit and drill approximately 1/4 inch deep in the center of both welds (Fig. 9).



10. End cap after drilling (Fig. 10).



11. Use a small screw driver to gently pry up on the end cap near the areas drilled (Fig.11).

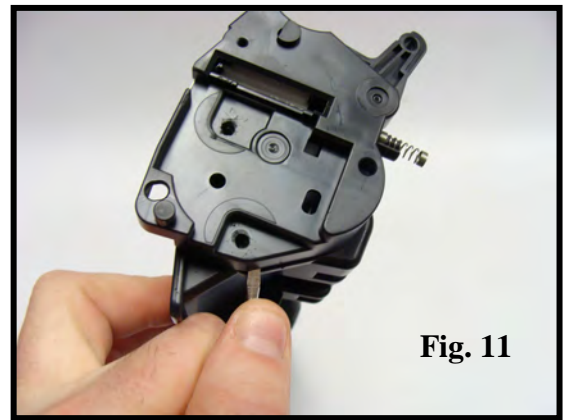


Fig. 11

12. This will break the weld beneath the end cap (Fig. 12).

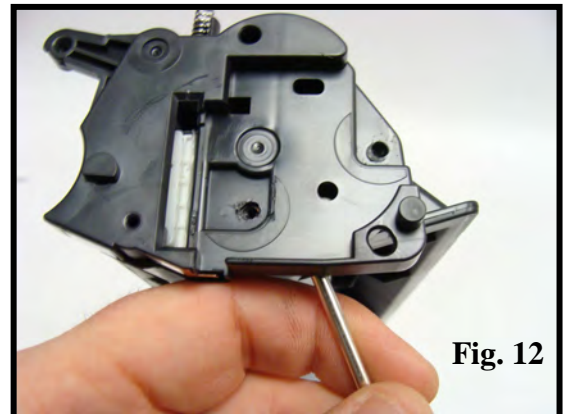


Fig. 12

13. Use a screw driver to gently pry outward to snap the final weld that secures the end cap (Fig. 13).

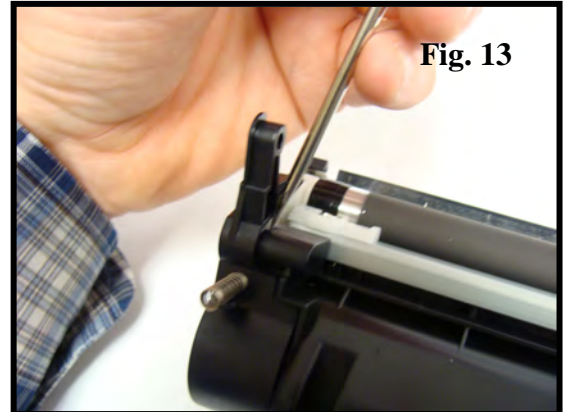


Fig. 13

14. Remove the end cap (Fig. 14).



Fig. 14

15. Remove the mag roller from the hopper (Fig. 15).

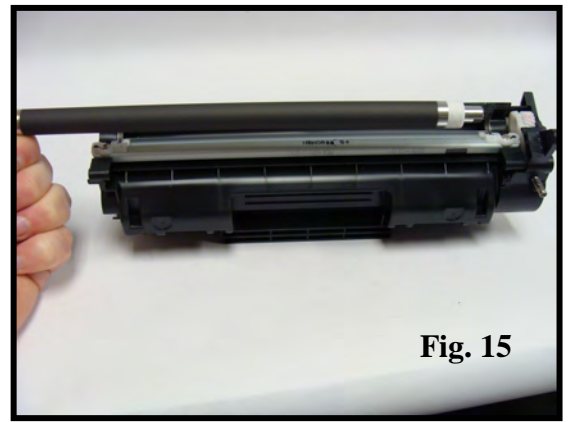


Fig. 15

16. Remove the mag roller drive gear from the hopper (Fig. 16).

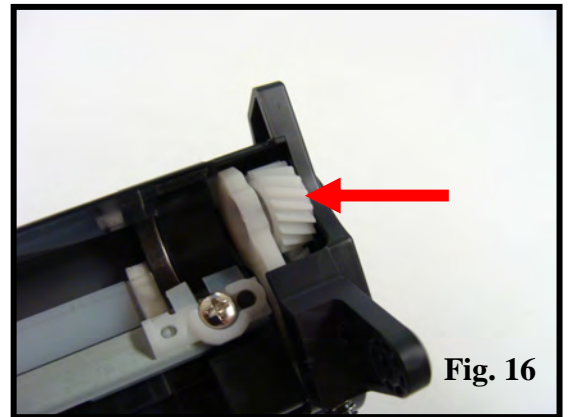


Fig. 16

17. Remove two screws and the plastic mag scrappers from the doctor blade (Fig. 17).

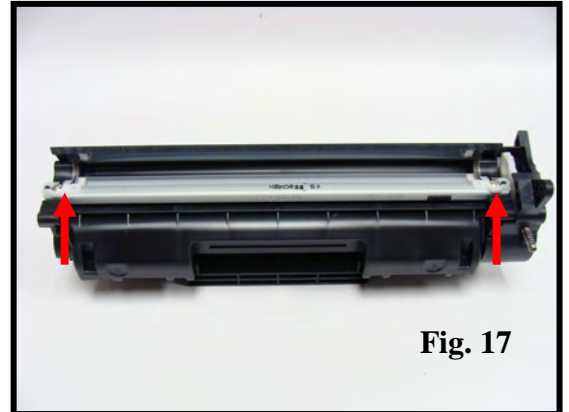


Fig. 17

18. Remove the doctor blade from the hopper (Fig. 18).



Fig. 18

19. Clean the toner hopper thoroughly of all residual toner. Add proper gram load of new toner to the hopper. Clean or replace all components and reassemble the toner hopper in reverse order (Fig. 19).

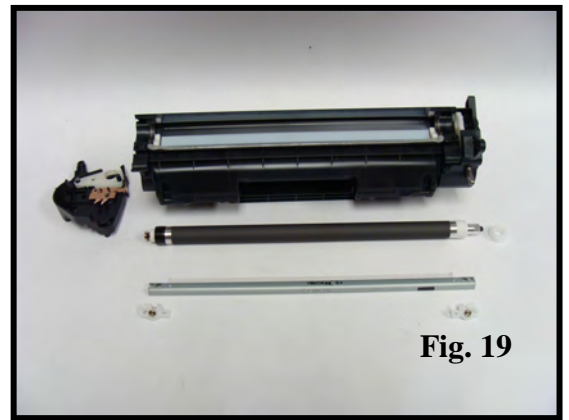


Fig. 19

20. Use two self-tapping screws to secure the end cap to the toner hopper. Hand-tighten the two screws in the holes that were drilled out to remove the end cap (Fig. 20).

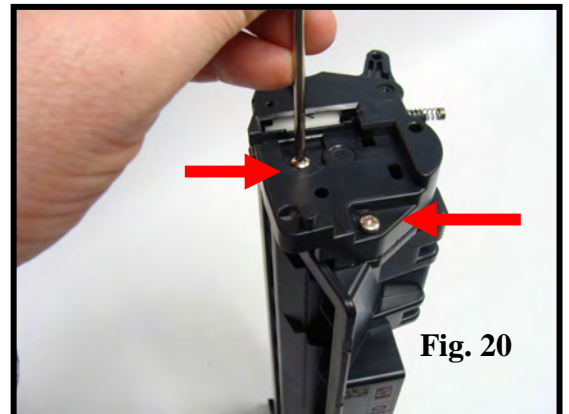


Fig. 20

21. Use a small flat screw driver to push the drum axle pin out of the cartridge (Fig. 21).

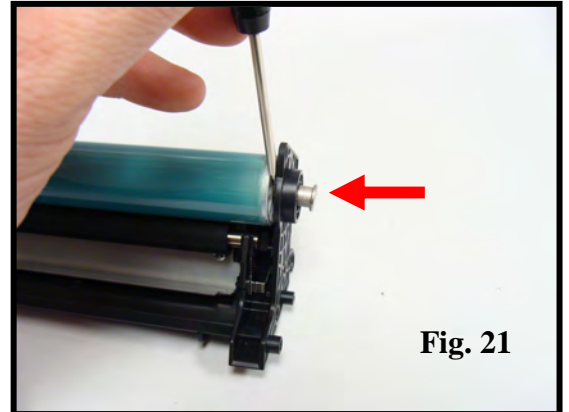


Fig. 21

22. Remove the axle pin (Fig. 22).



Fig. 22

23. Remove the drum (Fig. 23).

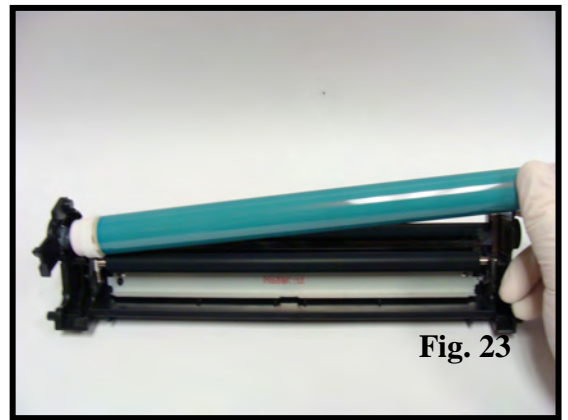


Fig. 23

24. Remove the PCR (Fig. 24).

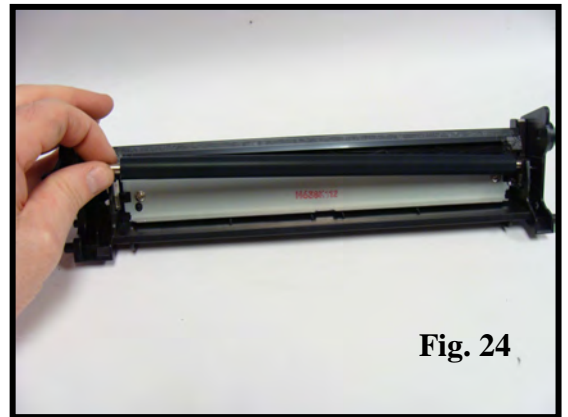


Fig. 24

25. Remove two screws that secure the wiper blade (Fig. 25).

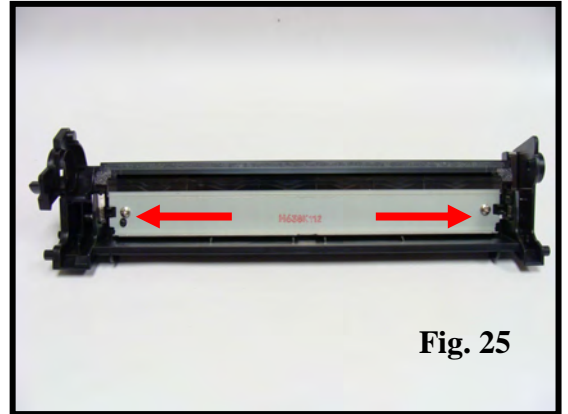


Fig. 25

26. Remove the wiper blade (Fig. 26).

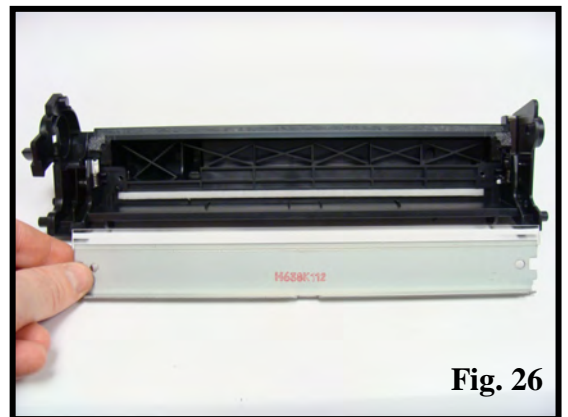


Fig. 26

27. Remove all waste toner from the waste bin. Ensure recovery blade is not damaged, replace if necessary. Clean or replace all components and reassemble in reverse order (Fig. 27).

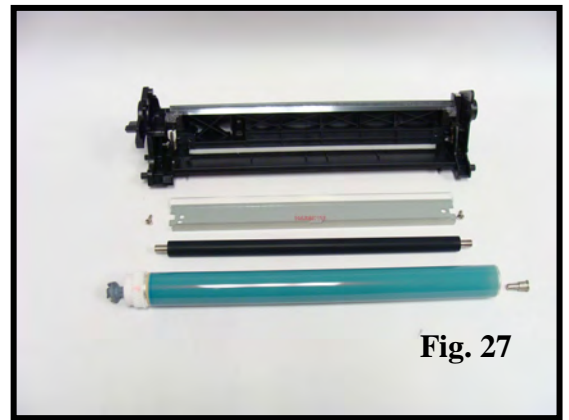


Fig. 27

28. Secure the two halves with the cartridge pins (Fig. 28).

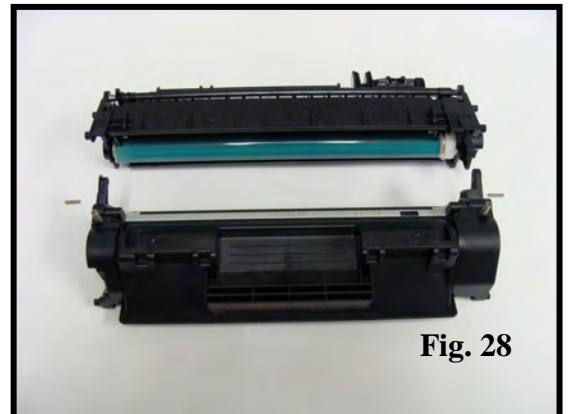


Fig. 28

29. Remove the plastic welds that secure the chip in the housing using a utility knife (Fig. 29).

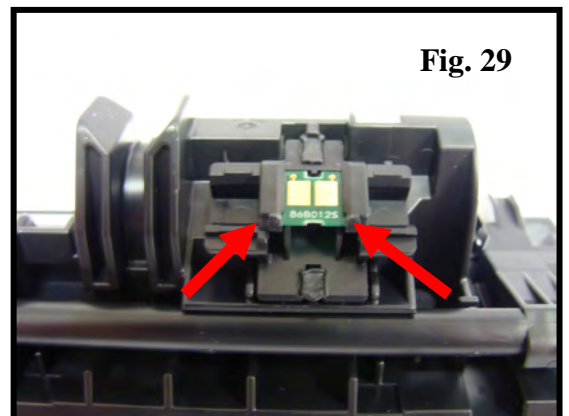


Fig. 29

30. Remove the old chip (Fig. 30). Install a new chip and secure with a small amount of adhesive on the ends that were removed on the chip housing.

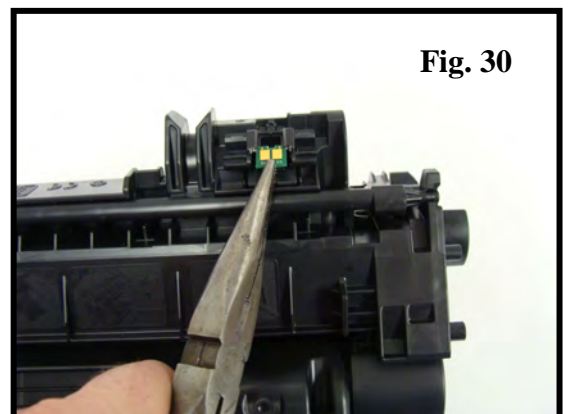


Fig. 30

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