

Remanufacturing Instructions

Konica Minolta PagePro 1400W Toner Unit

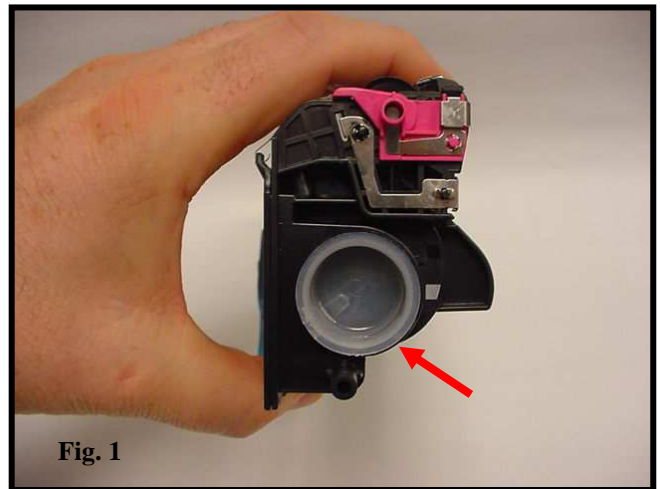
For Technical Support, please call Memphis, TN at (888) 757-0762 or Nashua, NH at (888) 833-5727.



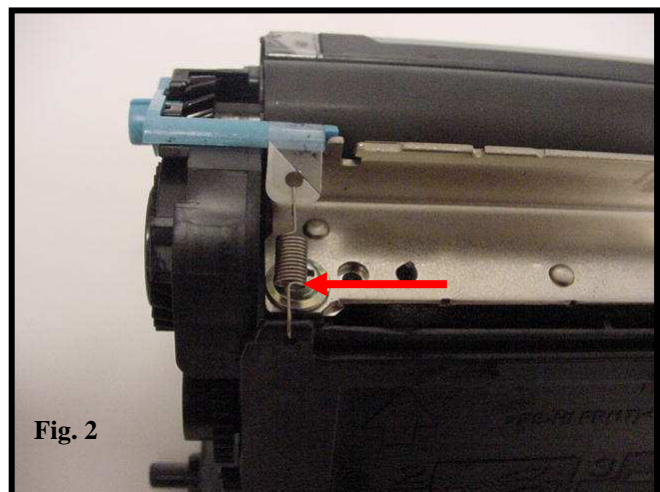
OEM Reference Information:

Toner: 9J04203	2000 @ 5%
Drum: 4519401	20000 @ 5%

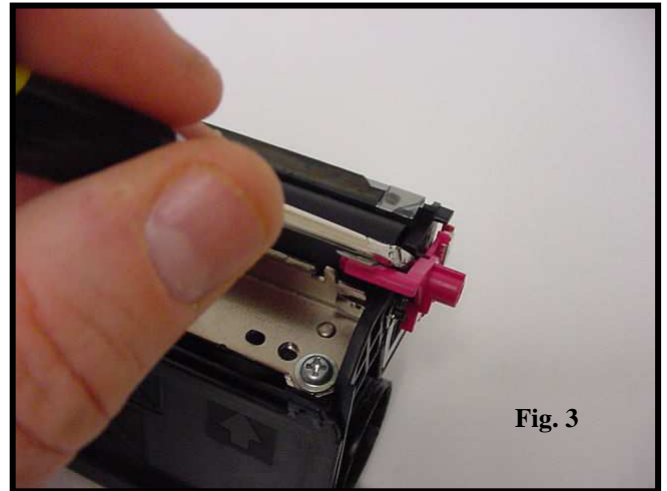
1. Remove the fill plug from the hopper and dump all residual toner (Fig.1).



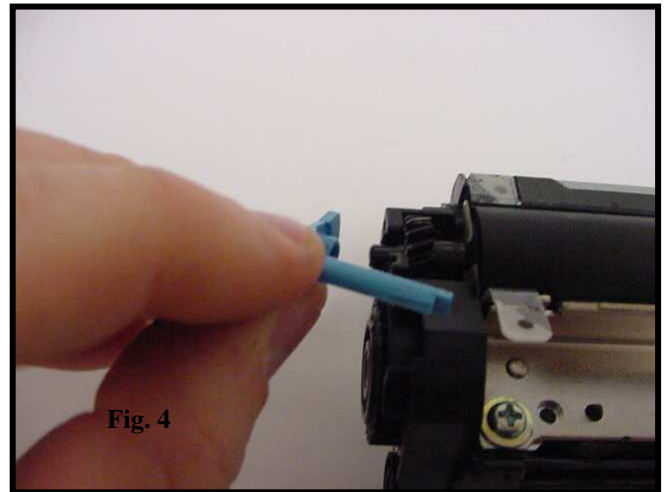
2. Remove the two springs on each end of the developer roller using a spring hook tool (Fig.2). These springs provide tension on the developer roller Mylar.



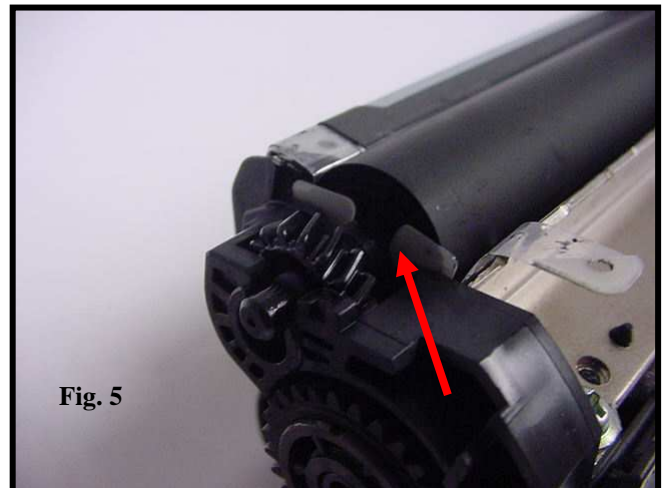
3. Use a small screw driver to remove the pink developer roller stabilizer from the right side of the cartridge (Fig.3).



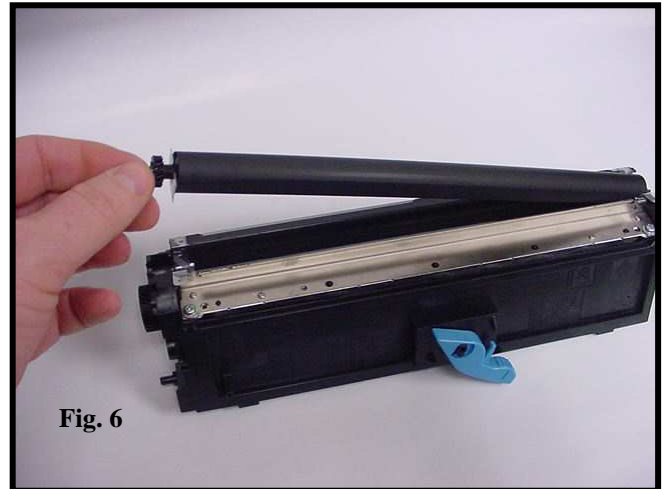
4. Remove the blue stabilizer from the opposite end of the developer roller (Fig.4).



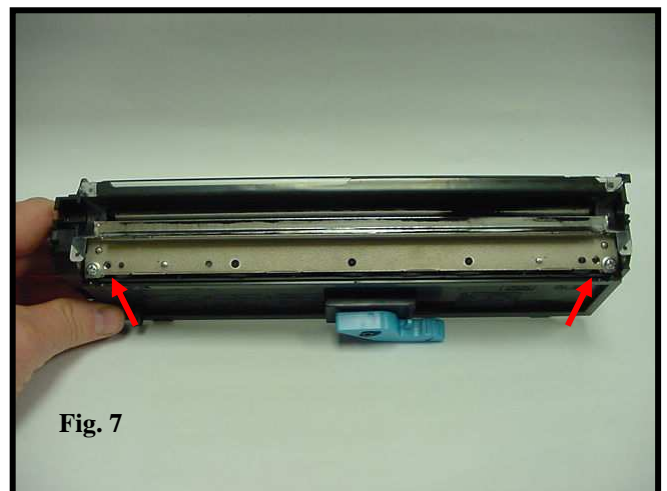
5. Before removing the developer roller, make a note of the position of the sealing Mylars on each end of the developer roller (Fig.5).



6. Remove the developer roller and clean with compressed air (Fig.6). Clean the sealing Mylar on each end of the developer roller with a lint free cloth.



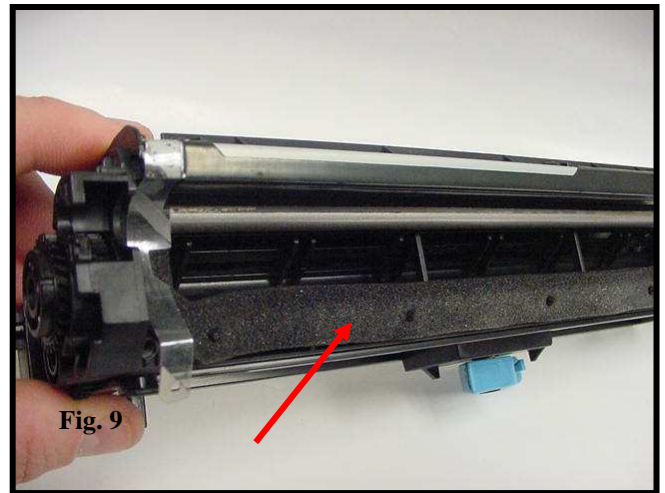
7. Remove the two screws that secure the doctor blade (Fig.7).



8. Remove the doctor blade by lifting it from the left side of the cartridge (Fig. 8). Carefully separate the sealing foam from the bottom side of the blade. Use compressed air to clean all residual toner from the blade. Use a cotton swab with 99% IPA to clean any toner adhered to the leading edge of the blade.



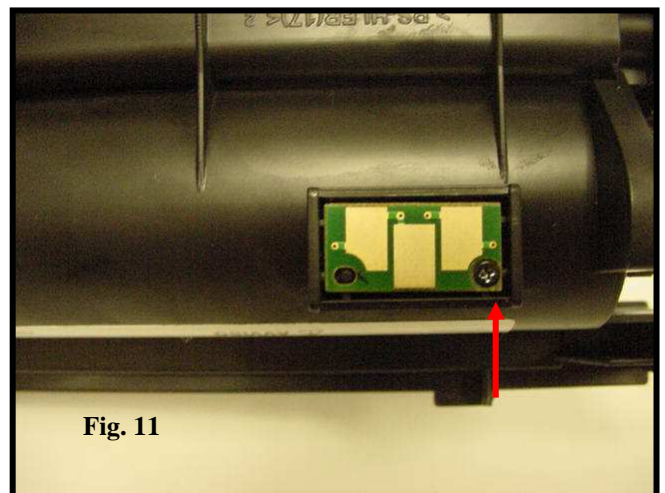
9. Use compressed air to clean all remaining toner from the hopper. Inspect and re-seat the doctor blade sealing foam (Fig.9). Any damage to the foam may cause leaking from under the doctor blade.



10. Clean all component thoroughly of residual toner and reassemble in reverse order (Fig.10).



11. Use a screw driver to remove the small screw that secures the OEM chip (Fig. 11). Replace with the new chip.



12. Install the developer roller cover for shipping (Fig.12).



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