

# Remanufacturing Instructions



## Konica Minolta magicolor 2300DL Color Laser Toner Unit

For Technical Support, please call Memphis, TN at (888) 757-0762 or Nashua, NH at (888) 833-5727.



### OEM Reference Information

OEM Product #:	OEM Yield:
1710517-004 Cyan Toner	1500
1710517-003 Magenta Toner	1500
1710517-002 Yellow Toner	1500
1710517-005 Black Toner	4500
1710517-008 Cyan Toner	4500
1710517-007 Magenta Toner	4500

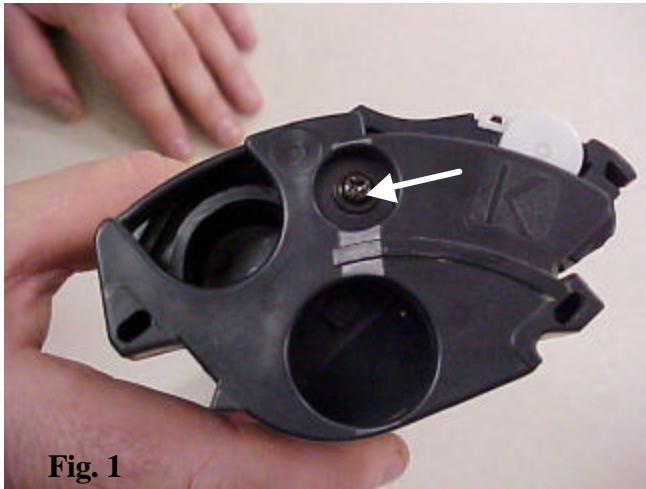


Fig. 1

1. Remove one screw that secures the side plate to the toner cartridge.



Fig. 2

2. Using a small flat head screw driver, remove the fill cap and dump all residual toner from the toner hopper.

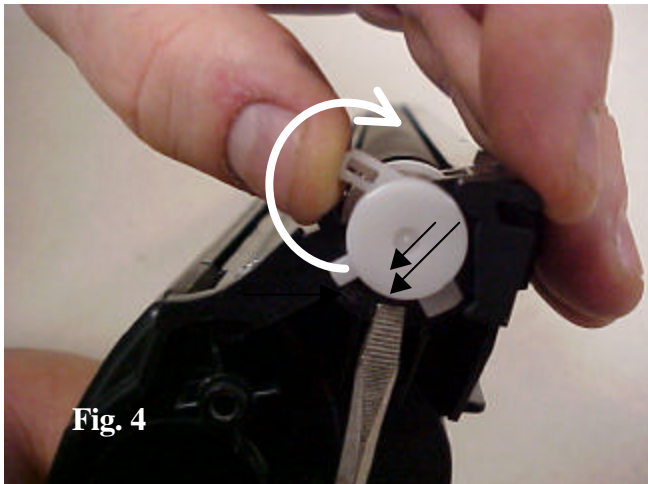
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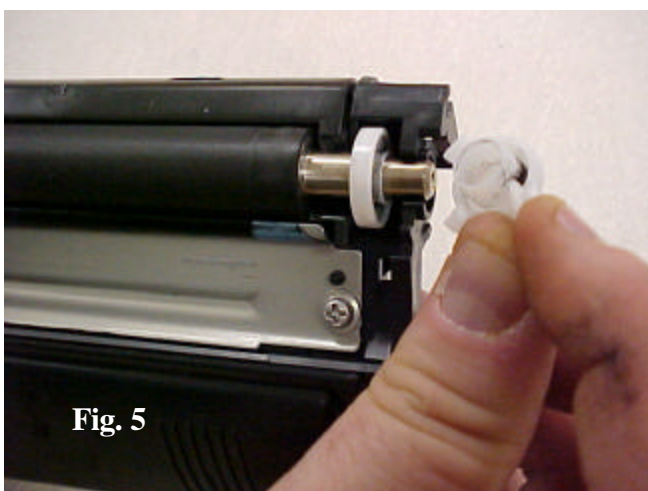
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3. Using a small flathead screwdriver, pry out the White locking tab located on the end of the developer roller.



4. While prying out the locking tab, rotate the tab clockwise to release the locking clip.



5. Remove the locking tab.

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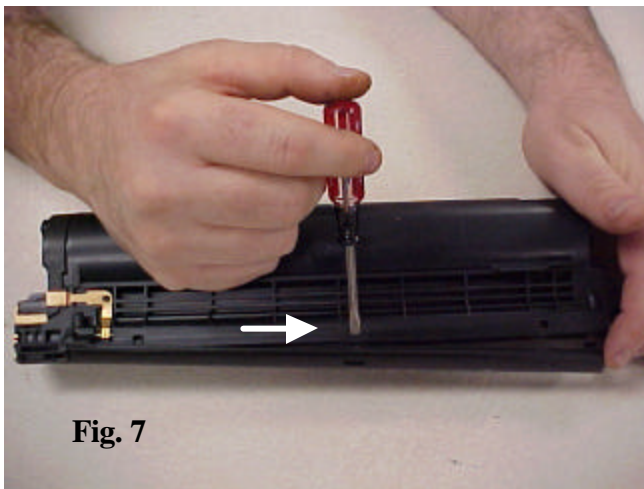
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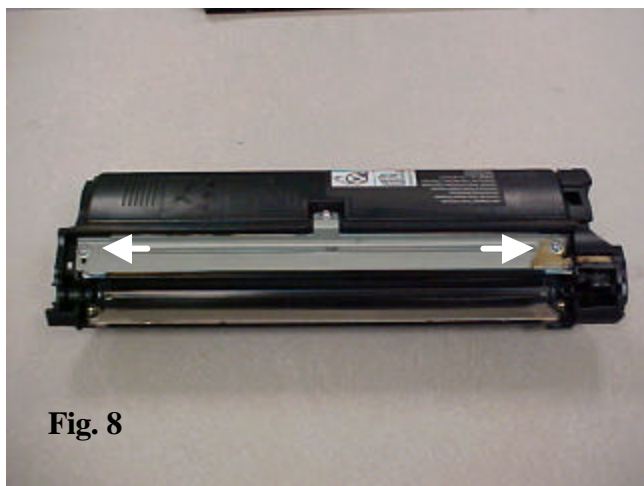


6. Remove the developer roller and bearings, and then clean using compressed air.

NOTE: The developer roller drive gear will remain in the gear housing section of the cartridge.



7. Using a small flat head screwdriver, remove the doctor bar cover by releasing the clip on the center of the plastic cover as shown in Figure 7.

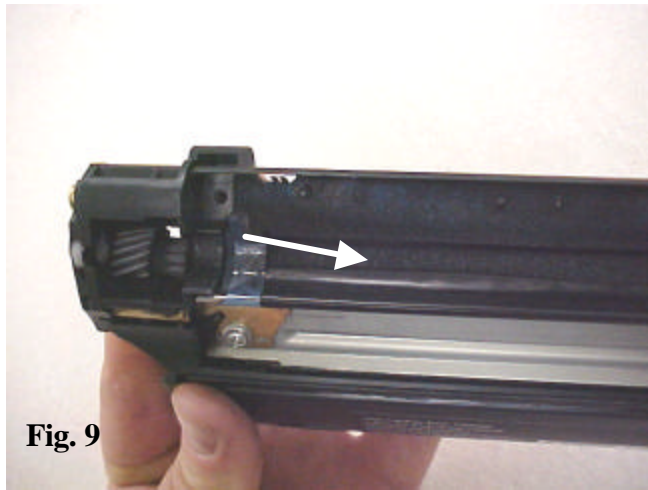


8. Remove the two screws that secure the doctor bar, and then clean the bar with a lint free wax free wipe and compressed air.

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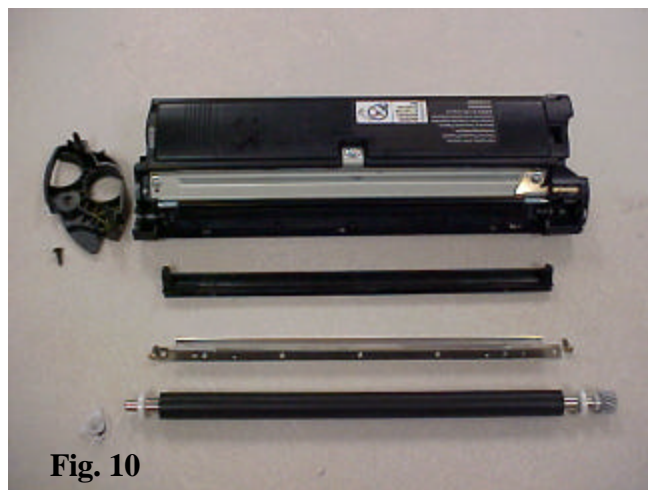
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**Fig. 9**

9. Manually rotate the toner adder roller located in the developer housing and clean with compressed air.

NOTE: Clean the adder roller thoroughly. Failure to do so will cause toner contamination when the new toner is added to the toner cartridge.



**Fig. 10**

10. Clean the components and reassemble in reverse order. Fill with proper toner and replace hopper plug.



**Fig. 11**

11. After reassembling the toner cartridge, reset it so that it can be used again.

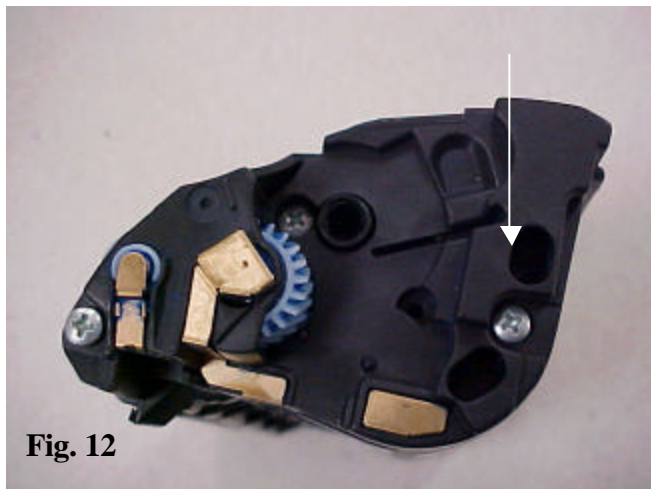
The silver contact tab indicates to the printer that the cartridge is at end of life.

The tab must be pushed back inside the cartridge to reset the cartridge.

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**Fig. 12**

12. To reset the toner cartridge, insert a small flat head screwdriver into the hole indicated.

Inside the hole there is a small locking tab that holds the silver contact in place. Gently pry up and to the left with the screwdriver until the clip has moved up.

Now rotate the developer roller in the direction that it would be moving as if it were printing. The roller will be hard to rotate, so you may need to use a flathead screwdriver to accomplish this. After the silver contact has disappeared into the toner cartridge, it has been reset.

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