

**Reference Information:**

OEM PN: 13R551  
 OEM Yield: 18,000  
 @ 5% page coverage

**Approximate Remanufacturing**

**Time:** 20-25 minutes

**Recommended Tools:**

Phillips-head screwdriver  
 Small, flat-head screwdriver

**Materials Needed:**

Soft, lint-free cloths P/N:99CL14  
 Oasis OPC P/N: XDDR1105

## Drum Unit Disassembly

1. Four locking tabs secure the gear cap to the drum unit (Fig.1). Squeeze the cap and use a flat head screwdriver to release the locking tabs. Remove the cap and set aside.



**Fig. 1**

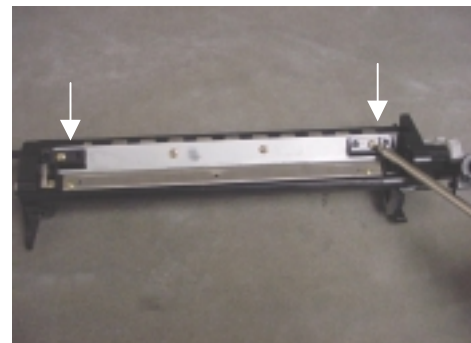


**Fig. 2**

2. The drum axle (Fig. 2) is in a locked position and is seated flush to the drum housing. Using needle nose pliers, rotate the axle counter clockwise a quarter turn to release the axle from its locked position. Remove the axle and carefully remove the drum.

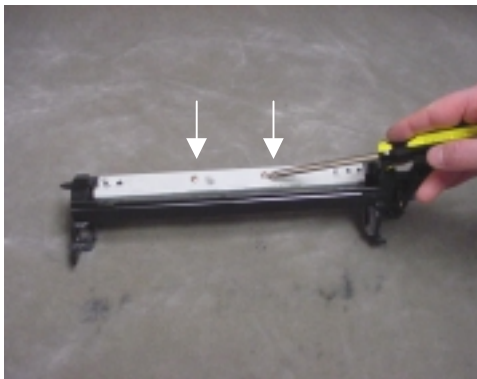


3. Two screws hold the corona wire housing in place. Remove the two screws (Fig.3).



**Fig. 3**

4. Using a small flat head screwdriver, gently pry up (gear side) on the black plastic screw housing that is attached to the corona wire housing. Once the housing is released pull the housing up and towards you to remove it. Clean the corona wire with compressed air.



**Fig. 4**

5. Remove the two screws that hold the wiper blade in place (Fig.4). Remove the blade (Fig. 5) and clean with compressed air. Clean the waste bin with compressed air.



**Fig. 5**

6. Reassemble the cartridge in reverse order to insure proper assembly.

